



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM B505 C94100

Standard Specification for Copper Alloy Continuous Casting

Group - Non-Ferrous Copper Alloy

Sub Group - ASTM B505 Copper Alloy Continuous Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.005 max.	As-Cast	
Iron	Fe %	0.250 max.		
Ni + Co	Ni% + Co%	1.000 max.		
Phosphorus	P %	1.500 max.		
Lead	Pb %	18.000 - 22.000		
Sulphur	S %	0.250 max.		
Antimony	Sb %	0.800 max.		
Silicon	Si %	0.005 max.		
Tin	Sn %	4.500 - 6.500		
Zinc	Zn %	1.000 max.		
Copper	Cu %	72.000 - 79.000		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	172 min.
			Yield Strength in Mpa	117 min.
			Elongation in %	7 min.
			Reduction of Area in %	-
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C94100	UNS	USA	Rod, Bar, Tube and Shapes
B30 C94100	ASTM	USA	Ingot and Casting
SB-505 C94100	ASME	USA	Casting
941C	AS	Australia	Casting
C94100	AS	Australia	Casting
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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